

TP55

MAINTENANCE PAINTING SYSTEM

TEMABOND ST 200

TEMATHANE 90

The polyurethane systems TP55 are suitable as touch-up and maintenance painting of steel surfaces, difficult to clean, exposed to severe climatic conditions. The primer of the system, TEMABOND ST 200, a high solids epoxy paint forms, owing to the aluminium pigmentation, a very tight, abrasion and chemically resistant film. Providing good wetting properties the paint has good adhesion also to power tool cleaned surfaces.

Corrosivity categories/durability according to ISO 12944	Tikkurila Oyj code	Treatment
Steel surfaces		
Corrosivity categories C2, C3 Internal steel surfaces and outdoor in clean, rural environment, with high demands on aesthetics and durability of the paint film.	TP55 TEMABOND ST 200 TEMATHANE 90	EPPUR120/2-FeSt2 80 µm <u>40 µm</u> DFT 120 µm
Corrosivity categories C2, C3 Steel surfaces outdoors in urban and rural environment, with high demands on aesthetics of the paint film. According to SFS 5873, system R25.05	TP55 TEMABOND ST 200 TEMATHANE 90	EPPUR160/2-FeSt2 120 µm <u>40 µm</u> DFT 160 µm
Corrosivity categories C3,C4 Steel surfaces in urban, maritime and industrial environment, with high demands on aesthetics and durability of the paint film.	TP55 TEMABOND ST 200 TEMATHANE 90	EPPUR200/2-FeSt2 160 µm <u>40 µm</u> DFT 200 µm
Corrosivity categories C3, C4 Steel surfaces outdoors in urban, maritime and industrial environment, with high demands on aesthetics of the paint film. According to SFS 5873, system R25.07	TP55 TEMABOND ST 200 TEMATHANE 90	EPPUR240/3-FeSt2 2 x 100 µm <u>40 µm</u> DFT 240 µm

Marking of paint systems: TP55- SFS 5873/R25.09 EPPUR240/3-FeSt2

COLOURS

The product is tintable with TEMASPEED colorants, thus ensuring the possibility to get shades from RAL-, BS-, NCS- and other colour cards.

SUITABLE SHOP PRIMERS

TEMABLAST EV 110, epoxy shop primer.

SURFACE PREPARATION	Oil, grease, salts and dirt are removed by appropriate means. (EN ISO 12944-4) Steel surfaces: Remove rust by tool cleaning to minimum St2 or blast clean to Sa2½. (EN ISO 8501-1).
APPLICATION CONDITIONS	The surface must be clean and dry and the surface temperature should remain at least 3 °C above the dew point. During application and drying the temperature of the air, paint and surface should be a minimum of + 10 °C. The relative humidity should not exceed 80 %.
APPLICATION	The paint should be mixed thoroughly before application and then applied in an even coat on the dry and clean surface. Application with airless or conventional spray, brush or roller. Stripe coating of sharp edges, welding seams etc. should be done by brush or roller.
MAINTENANCE PAINTING	Maintenance Touch-up painting is sufficient for maintenance when the rust grade is Ri1 - Ri3. (EN ISO 4628-3) Damages caused by transport or installation may also be repaired by touch-up painting. Remove all loose paint, clean rusty areas according to system demands. On steel surfaces small areas can be grinded or wire brushed to preparation grade St2. (EN ISO 8501-1) Level off the edges between the old paint film and the cleaned up areas. When using blast cleaning, be sure that there are no cracks in the remaining paint film. If the entire surface has to be overcoated, abrade the old topcoat to a rough finish. Remove all dust and other cleaning residues. Apply primers and finish according to the original paint system, qualities and film thicknesses. Repainting When the rust grade is Ri4 or Ri5, the entire coating must be renewed. Remove the old paint film and clean the surfaces to preparation grade Sa2½. Recoat in accordance with the original paint system.
PRODUCT INFORMATION	More detailed product information is available in respective data sheets.

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The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14101. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.